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Don't spend heaps of money, it's just a crappy old K motor. Balance everything if you can afford it. Use a 20-60 cam in a 3K, 25-65 in a 4K, 4K is better. Run 0.400" valvelift, fit heavy duty springs if you don't want the stock ones to wear out in a couple of years, use 4K valve gear. Shim the oil pump spring 3mm for more oil pressure.  
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All engine rebuild kits are offered with standard size or oversized pistons and std. size or oversize main & rod bearings and the cost of the kit is the same price. Also see Crankshaft Kits for Toyota and other import and domestic crankshaft kits with bearings. Also see engine rebuild kits and individual parts from Topline at Toyota Topline  
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The Toyota K series is an inline-four engine that was produced from 1966 through 2007. It is a two-valve pushrod engine design, a rarity for the company. It was originally built from the Toyota Kamigo plant in Toyota City factory in Japan. All K series are non-crossflow engines - the inlet and exhaust manifolds are on the same side.  
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The 7K was the final revision of the Toyota K series engine before it was dropped from production in 2002. Boasting 1800cc and plenty of torque, this was an engine designed for and destined to be used in Toyota's Commercial series mini-vans. These can be found by searching for any later model Toyota Vans whose chassis codes begin with KR4xxxxx  
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